

FOR PART DETAILS REFER
CHART DRAWING (EASTMAN) 008006253B1
SIZE 10X11mm

<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS									
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.						MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI(EAST), MUMBAI 400 101, INDIA.			
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989									
DIMENSIONS									
LINEAR IN mm.	OVER UPTO	0.5 3	3 6	6 30	30 120	120 400	400 1000	1000 2000	2000 4000
f FINE (X,XXX)		± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-
m MEDIUM (X,XX)		± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2
c COARSE (X,X)		± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4
v VERY COARSE (X)		-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.							
	OVER	-	10	50	120	400			
	UPTO	10	50	120	400	-			
f FINE (X,XXX)		± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'			
m MEDIUM (X,XX)		± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'			
c COARSE (X,X)		± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'			
v VERY COARSE (X)		± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'			
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.									
COMPUTER GENERATED DRAWING						DO NOT CHANGE MANUALLY			
IF IN DOUBT, ASK						DO NOT SCALE		DRG SIZE : A4	
ALL DIMENSIONS ARE IN mm.						CHECK DRG WITH LATEST CHANGE No			
E.R.NO.		LET	LOC	REVISIONS		DSNR	CKR.	APPR.	DATE

NAME		SIGN	DATE	FIRST USED TRCR. MODEL
CAD ENGG.	MHK		19/05/15	H1 & H2
DESIGNER	KRK		19/05/15	SCALE -----
CHECKER	NSP		19/05/15	SHEET 1 OF 1
APPR.BY	KDS		19/05/15	UNIT QTY. : 1
			WEIGHT :	kg.